



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

SK145-0114-01
Job Sheet 177220



Part No: SK145-0114-01

Job Qty: 10 ea

Part Name: Trailing Bar Assembly, Rotor Blade, Folding (661K1891-105A)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 5/25/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IPP REV:A 17.05.31 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		5/25/18	0.00	0.00	Start Up Small Fab-4		SmB
110	Small Fab	10 pcs		5/25/18	0.00	13.37	Small Fab-8		SmB
120	QC	10 pcs		5/25/18	0.00	0.00	QC5		38
130	Packaging	10 pcs		5/25/18	0.00	0.00	Packaging3-1		9-88
140	QC21-SA	10 Ea		5/25/18	0.00	0.00	QC21		JUN 1

Part Op 110 - 1- INSTALL -02 HOOK TO -20 TUBE AS PER DWG. 2- INSTALL -23 COLLAR 3- INSTALL -21 TAPE (6047T33) TO
Descriptions: -20 TUBE (40" LONG AS PER DWG) 6047T33 BATCH: 4- INSTALL -40 END CAP AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
84735K117	Cap	10 Ea (1 ea)	90-Start up Operation	5072959
92198A111	Bolt	10 Ea (1 ea)	90-Start up Operation	5009689
MS21042L4	Nut	10 Ea (1 ea)	90-Start up Operation	5056039
MS35338-44	Lock Washer	10 Ea (1 ea)	90-Start up Operation	f m 138045 5075368
NAS1149F0463P	Washer	10 Ea (1 ea)	90-Start up Operation	5075368 f m 127832
SK145-0114-02	Hook Weldment	10 Ea (1 ea)	90-Start up Operation	5075368
SK145-0114-20	Tube	10 Ea (1 ea)	90-Start up Operation	5011032 5075170 V1
SK145-0114-22	Bushing	10 Ea (1 ea)	90-Start up Operation	5075010
SK145-0114-23	Collar	10 Ea (1 ea)	90-Start up Operation	5076405

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	84735K117	10	38	0
	92198A111	10	0	0
	MS21042L4	10	3,311	0
	MS35338-44	10	90	0
	NAS1149F0463P	10	458	0
	SK145-0114-02	10	0	0
	SK145-0114-20	10	1	0
	SK145-0114-22	10	0	0
	SK145-0114-23	10	0	0

Part Specifications	
Specifications could not be found.	

Plex 5/8/18 3:26 PM Dart.Gagnon.Michelle



Container No: S078003



Part: SK145-0114-01

Job No: 177220

Serial No/Batch: S078003

Revision:

Inspector:

Exp Date: 06/05/2018

Instructions:

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Date: 06/05/18